



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2282-043

Job Sheet 178536



Part No: D2282-043

Job Qty: 25 ea

Part Name: Saddle Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/1/18

Job Tracking No:

Due Date: 8/1/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV E IPP Rev:A Removed from 9 Digit 05-12-02 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	25 Ea		8/1/18	0.00	0.00	Start Up Large Fab-1		
100	Large Fab	25 pcs		8/1/18	0.00	10.29	Large Fab 1		
120	QC	25 pcs		8/1/18	0.00	0.00	QC9		
160	Packaging	25 pcs		8/1/18	0.00	0.00	Packaging3		
170	QC21-SA	25 Ea		8/1/18	0.00	0.00	QC21		

Part Op 100 - 1-Weld as per D2282-043 Saddle Assembly A/RER316L SS Filling Rod 138585 Dwg Rev 008 Grind
Descriptions: weld with rough pad and brown pad, take all welding marks out and deburr holes***DO NOT TAKE RED AND BLUE
PAD TO BUFF PART***
160 - LOCATION : GA

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2281	Jack Saddle	25 Ea (1 ea)	90-Start up Operation	<u>5082096</u>
D2282-7	Tube	50 Ea (2 ea)	90-Start up Operation	<u>5090290</u>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D2281	25	1	0
	D2282-7	50	0	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																																															
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Container No: S10C993
 Part: D2282 - 043
 Job No: 178536
 Serial No/ Batch: S100993



Revision: _____
 Inspector: _____
 Exp Date: _____
 Instructions: Various STC's

Date: 08/10/18

Wave/Twist in Tube
 Marks/Chatter

Cut Too Short
 Instructions Incomplete/Unclear
 Drill Holes

Misaligned/off center
 Misread
 Turning Sequence

Positioned Wrong
 Outside Dimensions
 Over/Under tolerance
 Part Incorrect
 Part Lost/Missing
 Part Moved
 Drawing
 Finish
 Misread
 Turning Sequence

OTHER :